

5/47

DART AEROSPACE LTD	Work Order:	24621
Description: Bushing	Part Number:	D2806-1
Dwg: D2806 Rev. A	Qty:	20

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PF	05.10.21	20
2	MC	Turn as per Folio FA105 and Dwg D2806 Material: 6061-T6 (QQ-A-200/8 or QQ-A-250/11) 1.00" Hex Bar (M6061T6H1.000) Identify for D2806-1			
3	QC2	Inspect parts as they come off the machine Identify as D2806-1	JG	05/11/10	20
4	MC	Tumble	JG	05/11/14	20
5	CM	Drill as per Dwg D2806	JG	05/11/23	20
6	QC8	Second check	EN	05/11/23	20
7	QC5	Inspect work to Step 6	ML	05/11/28	20
8	FP	Acid etch and Alodine as per QSI 005 4.1	SAD	05/11/27	20
9	QC3	Inspect Acid etch and Alodine	JL	05/11/28	20
10	ST	Identify and Stock	CD	05/11/28	20
11	AC	Cost / part	SAC	05/11/29	20
12	DC	Close W/O Inspect Level 21	SD	05/11/29	20

Rev	Date	Change	Revised By	Approved
A	00.11.13	New issue	EC	
B	05.03.11	Part now turned	KJ/JLM	JLM

RELEASED
05/03/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

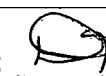
Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 

Date: 05/11/09

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	24621
Description: Bushing	Part Number:	D2806-1
Inspection Dwg: D2806	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: <u>J. G</u>	Audited by: <u>M8</u>	Prototype Approval: N/A
Date: 05/11/10	Date: 05/11/10	Date: N/A

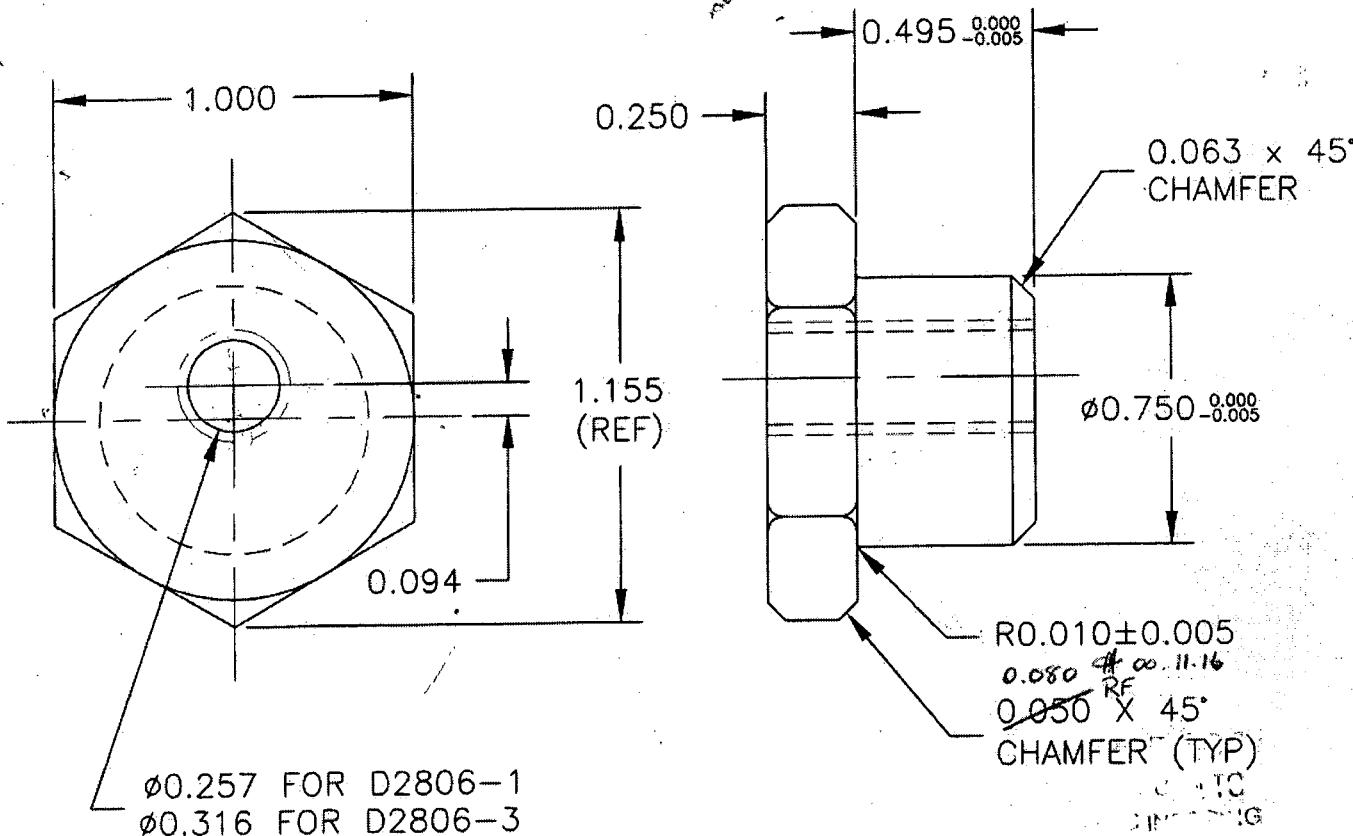
Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	RF

RELEASED

† 04.04.26

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
CP		D2806	SHEET 1 OF 1
DATE		TITLE	SCALE
00.11.08		BUSHING	2:1
A	00.11.08	NEW ISSUE	

RELEASED
 00.11.13


D2806-1 (DRILL Ø0.257 HOLE)
D2806-3 (DRILL Ø0.316 HOLE)

WORK ORDER

NO. 24621

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 20, 2005
04:09 pm

Work Order No : 0024621
 Project Name : D2806-1
 Project For : WK547
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2806-1
 Description : Bushing
 Manufactured : Yes
 Amount Req'd : 20
 Amount Done : 0
 Start Date : 10-20-05
 Est Finish Date : 11-23-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00